

WEEK 2 TOPICS OVERVIEW

Monday

Machine parameters

- Influences overview

Web handling overview

- Web / roller interaction
 - Traction
 - Tension
 - Wrinkling
 - Winding
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Tuesday

Machine parameters

- Curling and tunnelling
- Cases
- Solutions
- Preventions

Practical training, group work

- Lamination issues:
Curling and tunnelling
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Wednesday

Machine parameters

- Wetting, orange peel,
tunneling, wrinkling

Practical training, group work

- Lamination issues:
Optics, tunneling, wrinkling
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Thursday

Practical troubleshooting, details

Prepare group presentation for Friday

Friday

Presentation of groups' work

IHK test ceremony